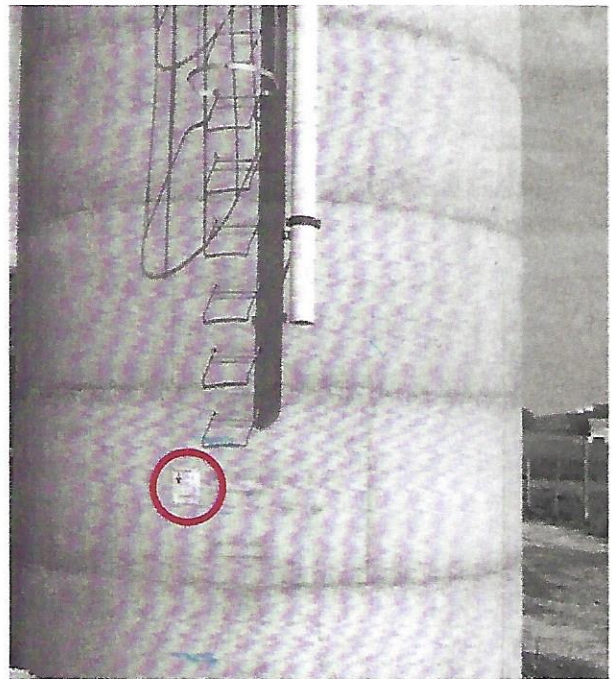
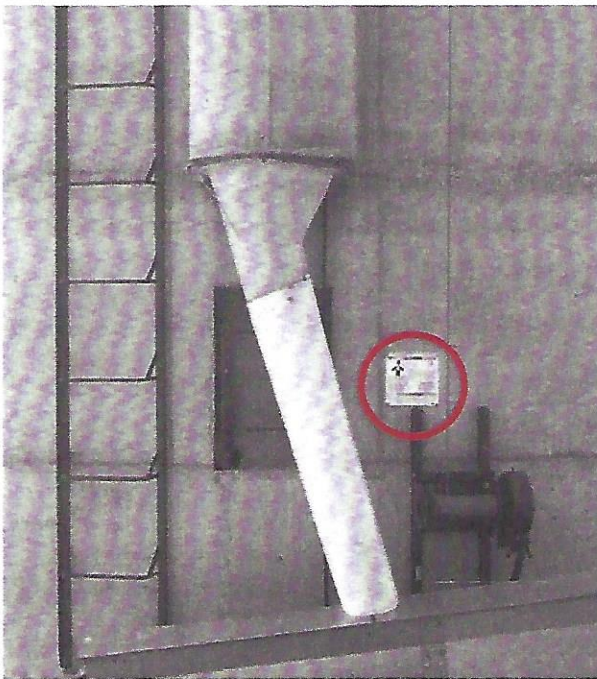


IMPORTANT

PREVENT THE RISK OF SILO FAILURE AND POSSIBLE COLLAPSE BY:

- Inspect your silo regularly to detect and repair any deterioration of concrete or reinforcing steel—this is particularly true with the increased corrosion risk of high moisture forages
- Insure that your silo is adequately reinforced and structurally sound for fast filling operations that create increased downward and outward wall pressure
- Avoid seepage or drainage that could result in uneven settling of the silo foundation
- Insure that any additions to a silo's height also include increased lower reinforcement
- Do not fill a silo with free-flowing material if it has not been designed to handle the additional wall forces of this material
- Avoid off-center loading and uneven distribution, particularly of free-flowing materials



Safety signs located on exterior of silo. Safety signs are available from your local silo company, the International Silo Association office or at www.silo.org