**Cost Comparison Horizontal vs. Vertical Storage**

**Tons (As fed) Cost Initial Bunker 20 –year Vertical 20-year Bunker**

**Silo Cost Operational Cost Operational Cost**

500 Tons $32,000.00 $18,000.00 $405,000.00 $580,000.00

1000 Tons 47,000.00 31,000.00 480,000.00 664,000.00

1500 Tons 67,000.00 33,700.00 541,000.00 731,000.00

2000 Tons 79,000.00 39,000.00 660,000.00 857,000.00

3000 Tons 110,000.00 52,000.00 759,000.00 1,172,000.00